## **Control Systems**

## Control unit series for PRO turntables with HF protection

## Features

- Forward / reverse operation.
- Stepless speed control.
- Welding Torch ON/OFF.
- Overlap welding adjustable
- Adjuster for turning time, 2-Cycle / 4-Cycle
- Rotational speed display
- COM-1803 with Speeddisplay

Model	COM-1802	COM-1803
Supply voltage	A1:AC 110V/60 Hz/4A A2:AC 220V/50 Hz/3A	
Motor power	DC 90V / 150W	
Rotating direction	cw / ccw	
Overlap (Limit switch)	0 to 166 sec. (digital display, unit 10Hz)	
Timer (Limit switch)	0 to 166 sec. (digital display, unit 10Hz)	
Welding at the start	2-cycle	
Brake	magnetic	
HF-Protection	100%	
Start	Foot switch (2m cable)	
Item no.	02.30.80.10120 (old:71801171)	02.30.80.10125



Scope of delivery: Foot switch

