



ORBITAL PIPE WELDING CARRIAGE - PIPE KAT®

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NEW XAT



**Easy to Use
Quick Setup Time**



Gullco PIPE KAT® Automated Pipe Welding System with integrated wire feeder

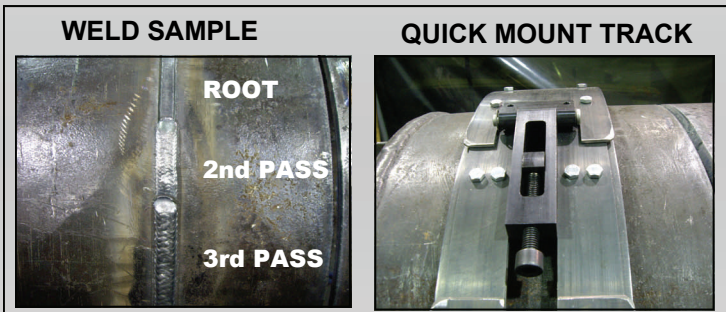


WELDING AND CUTTING AUTOMATION
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Gullco PIPE KAT® Automated Pipe Welding System with integrated wire feeder unit incorporates 40 IPM welding carriage design with quick action mounting for ease of installation, linear oscillator with adjustable weave width and weld joint centerline adjustment. All electronic motorized functions incorporate jog settings. System comes with main control box with 12 ft umbilical and 27 ft. of gas hose and ground cable, wire feed spool capacity of 10 lbs, with a maximum wire speed of 720 IPM and a wire size range of 0.8 to 1.4 mm. The welding torch uses Abicor Binzel consumables.



WELD TORCH AND WIRE INFORMATION:
Welding torch uses Abicor Binzel consumables. Wire feed 10 lb. spool capacity. Maximum wire speed of 720 IPM. With a wire size range of .8 to 1.4 mm. All motors 24 volt DC.

GULLCO PIPE KAT CARRIAGE CONTROL

Includes:

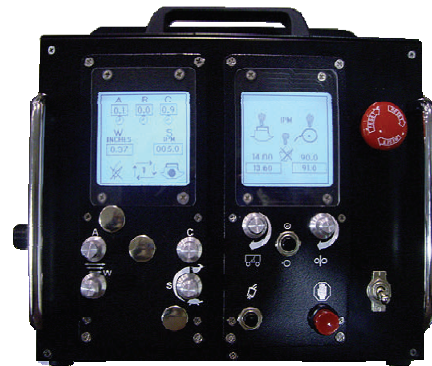
- Motorized Width Adjustment
- Motorized Weld Head Joint Positioning
- Motorized Vertical Slide
- High Speed Carriage Jog
- Up / Down Jog Switch
- Wire Feed Jog
- Weld Enabled / Disabled Switch
- Auto Start Warning Buzzer

REMOTE HAND PENDANT



Remote pendant on 12 ft. of cable incorporates carriage speed and jog, wire feed speed and jog, vertical slide adjustments, oscillation width and centerline adjustment with start/stop and emergency stop buttons.

CARRIAGE CONTROL



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