

## Change Position Apparatus for Welding

Various types such as side lurch style, head & end rotary type, head & end fixable style and etc. with gyration, and upturning of working table. It can be turned into a half-automatic or full automatic welding machine. The gyration of working table can result in electromagnetic speed variation or frequency control.

Process and working method are provided; we shall supply a prompt scheme for your reference.



TYPE	Rated (kg)	Rotating (rpm)	Overturning angle (O)	size of table(mm)	Electric motor KW		Way of setting
					Rotating	Overturning	
HBZ-1	100	0.4-4	0-120	Ø400	0.06	0.18	Frequency conversion
HBZ-3	300	0.1-1	0-90	Ø600	0.37	/	Frequency conversion
HBZ-6	600	0.09-0.9	0-90	Ø1000	0.75	0.75	Frequency conversion
HBZ-12	1200	0.05-0.5	0-120	Ø1200	1.1	2.2	Frequency conversion
HBZ-30	3000	0.05-0.5	0 -120	Ø1400	1.5	2.2	Electromagnetic speed
HBZ-50	5000	0.05-0.5	0 -120	Ø1500	2.2	3	Electromagnetic speed
HBZ-100	10000	0.05-0.2	0-20	Ø2000		5.5	Electromagnetic speed